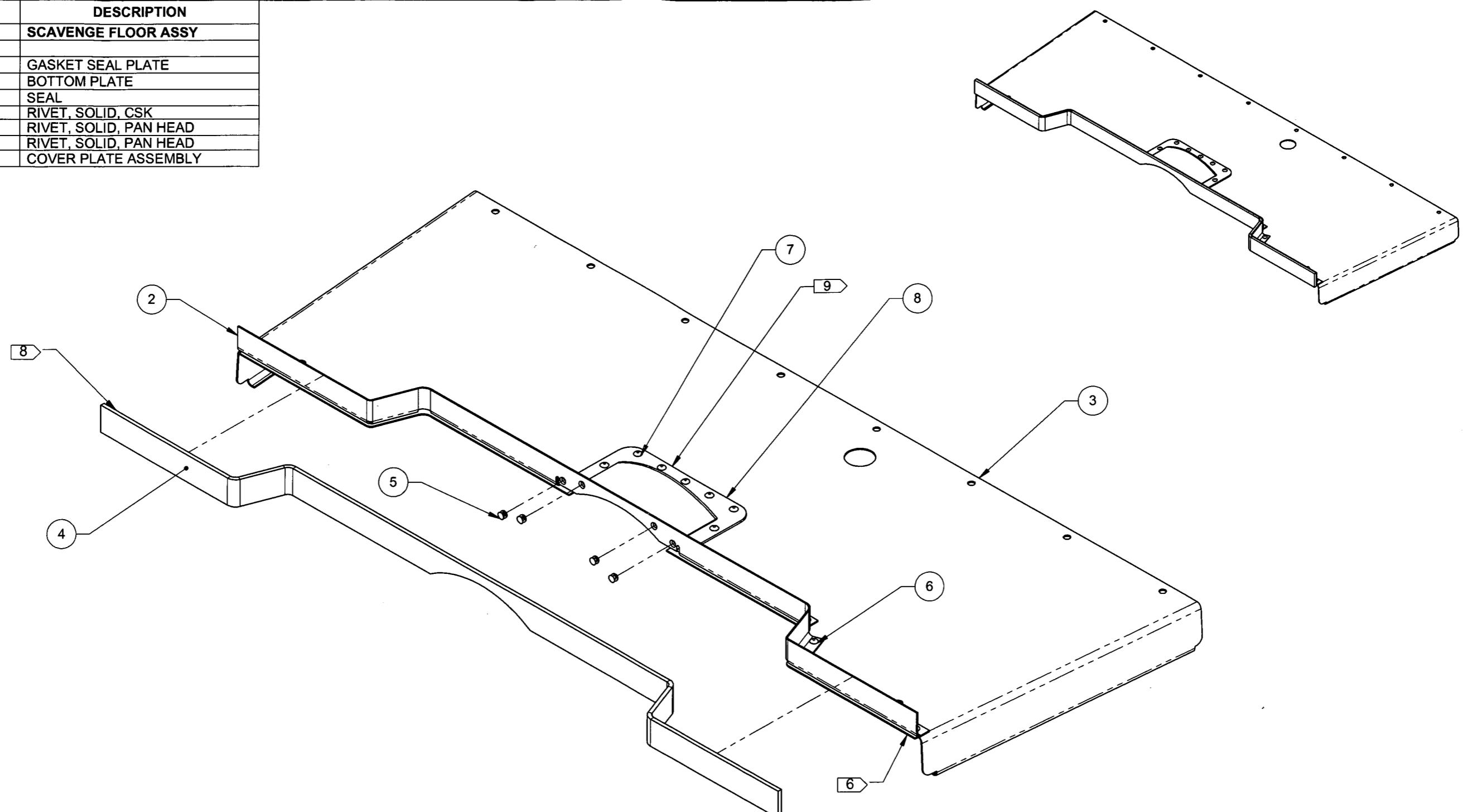


ITEM	QTY	P/N	DESCRIPTION
1	X	D5169-041	SCAVENGE FLOOR ASSY
2	1	D5166-1	GASKET SEAL PLATE
3	1	D5169-1	BOTTOM PLATE
4	1	D5199-1	SEAL
5	4	MS20426AD4-5	RIVET, SOLID, CSK
6	24	MS20470AD4-4	RIVET, SOLID, PAN HEAD
7	9	MS20470AD4-5	RIVET, SOLID, PAN HEAD
8	1	D5168-041	COVER PLATE ASSEMBLY



D5169-041 SCAVENGE FLOOR ASSEMBLY

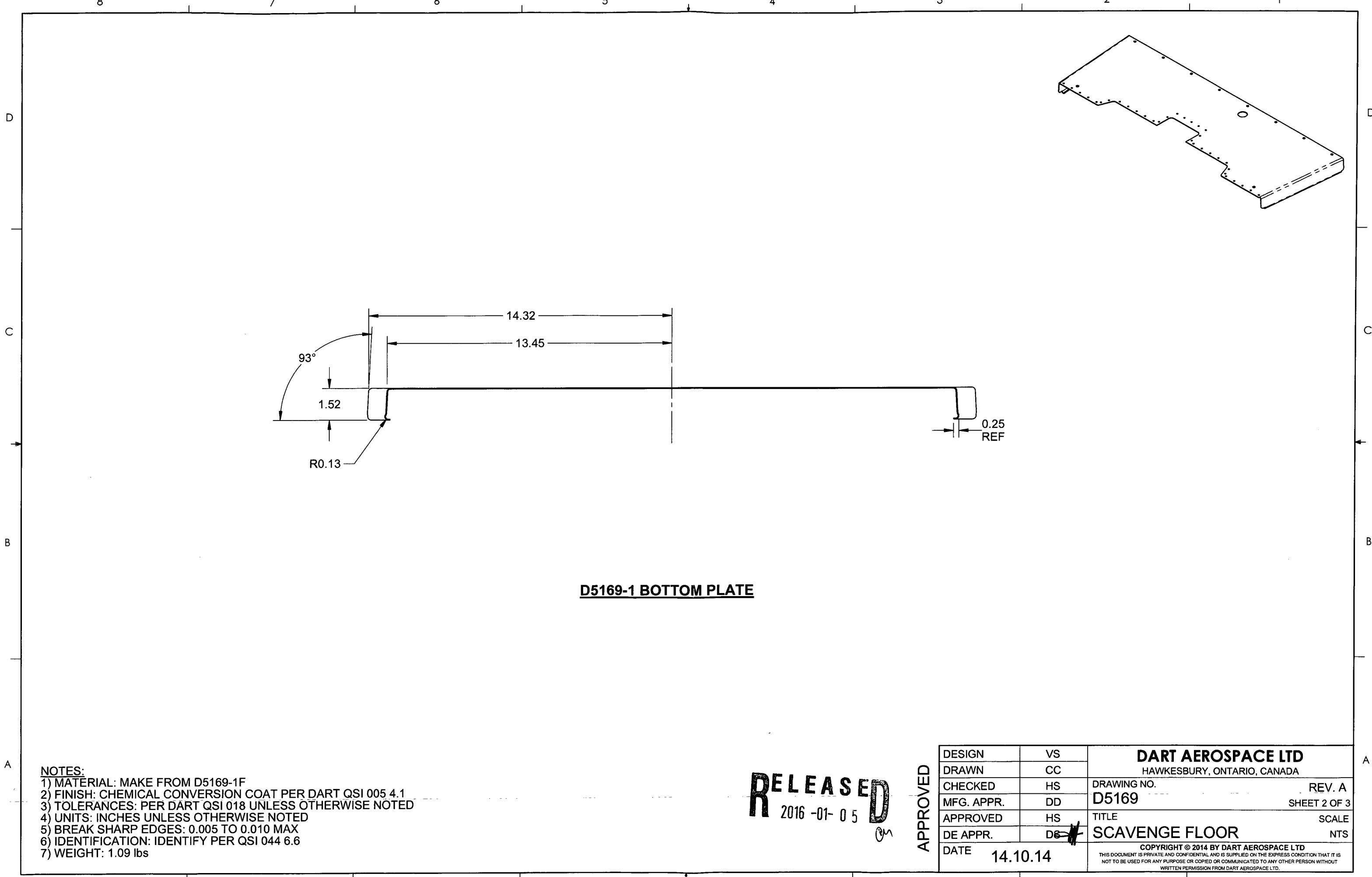
NOTES:
 1) MATERIAL: N/A
 2) FINISH: N/A
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
 7) WEIGHT: 1.45 lbs
 8) ATTACH D5199-1 SEAL USING 3M 1300L CONTACT CEMENT
 9) WET INSTALL D5168-041 USING PRC PROSEAL 890 OR EQUIVALENT ON FAYING SURFACES

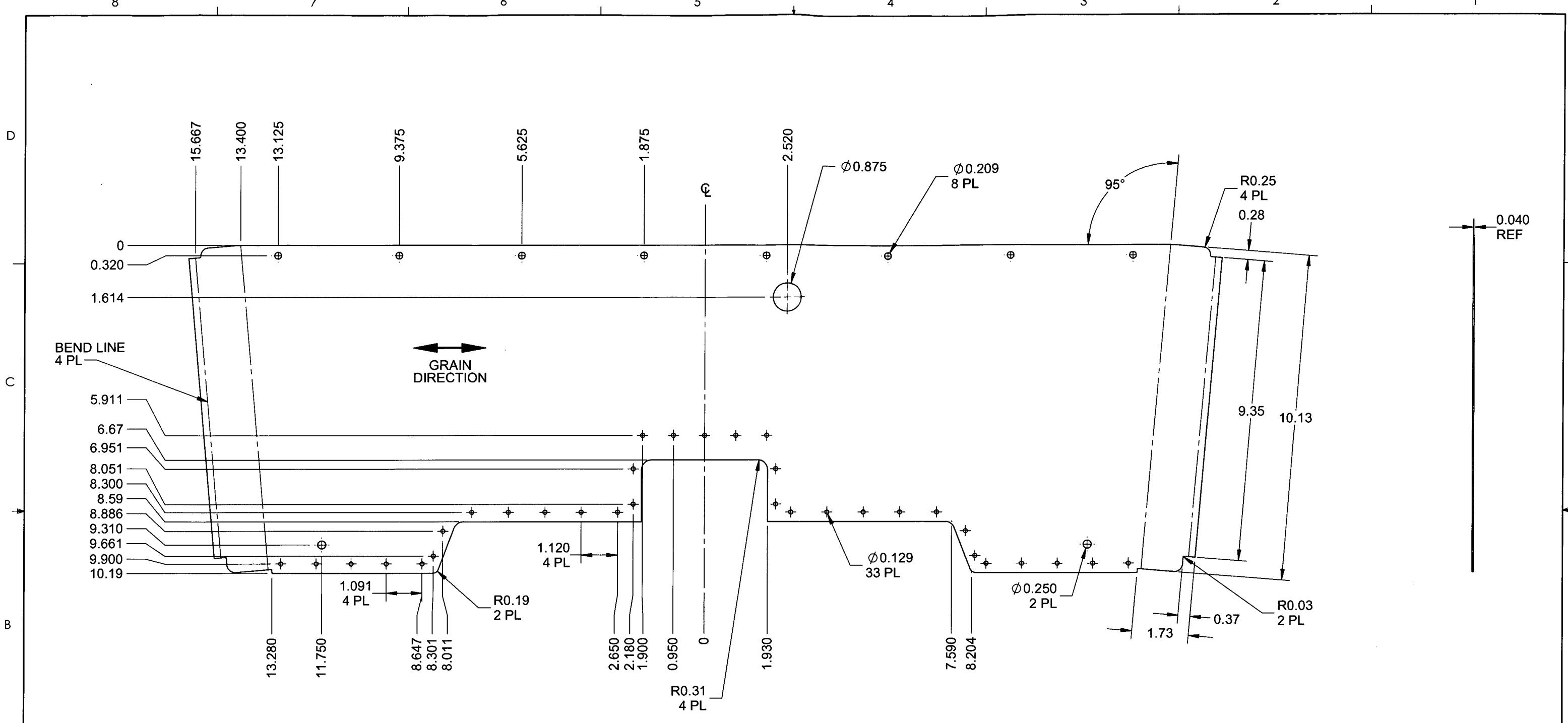
RELEASED
 2016-01-05
 EUN 15-655

APPROVED

A	NEW ISSUE	VS	14.10.14
REV.	DESCRIPTION	BY	DATE
DESIGN	VS	DART AEROSPACE LTD	
DRAWN	CC	HAWKESBURY, ONTARIO, CANADA	
CHECKED	HS	DRAWING NO.	
MFG. APPR.	DD	D5169	REV. A
APPROVED	HS	TITLE	SHEET 1 OF 3
DE APPR.	DS	SCAVENGE FLOOR	SCALE
DATE	14.10.14	NTS	

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D5169-1F BOTTOM PLATE

NOTES:

1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.040" THICK

QQ-A-250/11 OR AMS-QQ-A-250/11

OR AMS 4025 OR AMS 4027

OR ASTM B209

REF DART SPEC M6061T6S.040

2) FINISH: N/A

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX

6) IDENTIFICATION: N/A

7) WEIGHT: 1.09 lbs

8) UNDIMENSIONED FEATURES CONTROLLED BY D5169-1 REV A.SLDPR

RELEASED
2016-01-05

APPROVED

DESIGN	VS	DART AEROSPACE LTD			
DRAWN	CC	HAWKESBURY, ONTARIO, CANADA			
CHECKED	HS	DRAWING NO.			
MFG. APPR.	DD	REV. A			
APPROVED	HS	D5169			
DE APPR.	DS	SHEET 3 OF 3			
DATE 14.10.14		TITLE SCAVENGE FLOOR			
NTS					
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